



Supplier Quality Clauses	
QC1	Manufacturing suppliers shall furnish a first article inspection report, CoC, and as applicable, material and processing certifications for the parts manufactured
QC2	Documented first article inspection reports shall be submitted to quality prior to the beginning of production. The supplier assumes all financial responsibility for replacement, rework and material when production of parts is begun without first article inspection approval from quality.
QC3	Any delay in shipment for any reason shall be conveyed to buyer on purchase order as soon as the delay is known by the supplier.
QC4	Any change to the contract requirements by the supplier shall be approved by the purchase agent in writing
QC5	All information in the contract shall be held in confidence by the supplier and no third party request for information will be authorized unless instructed in writing by purchasing agent. All documents shall be retained for 7 year min unless extended retention is required by customer quality flow down.
QC6	Right of access, the supplier agrees to right of access for our customers, or regulatory agencies to all facilities and records in the performance of this contract at any level of the supply chain.
QC7	Manufactures shall have a quality system in compliance to AS9100, or ISO 9001.
QC8	Suppliers are required to notify the purchase agent prior to transferring any work to a new facility. The purchase agent will determine prior to the transfer if supplier may perform the transfer of work.
QC9	Suppliers shall notify the purchase agent of nonconforming product prior to shipment and keep the non-conforming product segregated and hold until arrangements can be made for the approval of non-conforming product
QC10	Suppliers shall flow down to sub-tier suppliers the applicable requirements in the specified within the purchase orders.
QC11	Suppliers shall ensure that their employees are aware of their contribution to product or service conformity, their contribution to product safety, and the importance of ethical behavior.
QC12	Suppliers shall notify the purchasing agent of changes in product and/or processes, and obtain purchase agents approval.
QC13	Material suppliers shall be AS9120 or AS9100 or ISO9001 and shall furnish material certifications to the purchase order requirements with chain of custody, and shall not supply material for which they are not certificated or approved. When noted on our purchase orders, raw material supplied shall be US domestic material. Materials cannot be substituted in any way including size without prior written permission from purchasing agent. For no reason shall any materials be supplied that have originated from the Congo or surrounding countries.
QC14	Processing suppliers shall furnish processing certifications to the purchase order requirements, and shall not process any parts for which they are not certificated or approved by NADCAP.
QC15	Calibration test suppliers shall furnish calibration/test reports to the purchase order requirements, and be traceable to the specific equipment or item for which they are calibrating or testing traceability to NIST and/or other national or international standards. Actual data shall be supplied.
QC16	Supplier shall prevent the use and or shipment of counterfeit part and material

Manufacturing supplier minimum requirements											
QC1	QC2	QC3	QC4	QC5	QC6	QC7	QC8	QC9	QC10	QC11	QC12
QC13	QC14	QC16									
Material suppliers minimum requirements											
QC3	QC4	QC5	QC6	QC8	QC9	QC10	QC11	QC12	QC13	QC16	
Special Process suppliers minimum requirements											
QC3	QC4	QC5	QC6	QC8	QC9	QC10	QC11	QC12	QC14	QC16	
Hardware supplier minimum requirements											
QC3	QC4	QC5	QC6	QC8	QC9	QC10	QC11	QC12	QC16		
Calibration suppliers minimum requirements.											
QC4	QC6	QC8	QC9	QC10	QC11	QC15					